



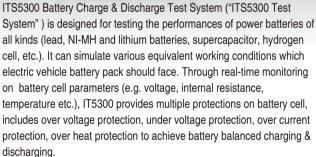
APPLICATIONS

- Battery charge/discharge performance testing
- Ex-factory/ incoming inspection
- Battery cycle number testing
- Production test

■ Battery capacity testing

Your Power Testing Solution





In response to the demand of mass testing for a production line, ITS5300 test system can be used in performance testing of a hundred or more battery packs or 200 cells in the battery packs at one time, remarkably improving the testing efficiency and capacity of the production line. With flexible step editing and optimized protection functions, ITS5300 test system caters to a variety of testing demands. It is available for testing of CC/CP/CR discharge mode, CC/CV charge mode, pulse charge & discharge modes and DCIR/ ACIR. Meanwhile, it can generate a charge & discharge curve and store such parameters as internal resistance ("IR"), capacity, voltage and current so as to conduct a complete analysis of battery.

ITS5300 test system is composed of industrial computer, power supply. electronic load (power dissipater), battery internal resistance tester and temperature logger as well as a professional battery testing software. The system breaks through the limitations of single test and provides professional test step. That significantly improves testing efficiency. Combined with the system software, IT5300 helps users to achieve synchronize remote control on each device in the system.





Battery Charge & Discharge Test System

Applications

- Battery charge/discharge performance testing
- Battery cycle number testing
- Battery capacity testing
- Ex-factory/ incoming inspection
- Production test

Features

- ☑ Balance charging and discharging capacity, designed for battery module / cell test.
- Charge mode: CC / CV / pulse charge
- Discharge mode: CC / CR / CP / pulse discharge
- Voltage range: 0 1000V
- Current range: 0 1200A
- Power range: 0 30 kW (Discharge: 0 90 kW)
- Fast response and high-speed sampling rate, sampling rate and data storage time down to 1ms.
- ☑ Seamless across charging and discharging, ideal for various batteries
- ✓ High reliability and high precision guarantee absolute measurement accuracy within the broad voltage/current range, making the test system more efficient in use.
- Voltage: 0.05% +30 mV
- Current: 0.2% +120 mA
- ✓ Standard modular design not only makes it easy for hardware extension and follow-up maintenance but also expand its applications.
- ☑ Real-time online monitoring on single module resistance, voltage and temperature.
 - Support cell battery AC internal resistance analysis and battery pack DC internal resistance analysis. Measured temperature depends on the type of thermocouple user selected.
- ☑ A complete alarm and protection setup for effectively preventing overcharge, over-discharge and other unexpected faults.
- ☑ Adopt GPIB communication, support multi-system extension.
- ✓ Multi-channel independent control.



ITS5300 Battery Charge & Discharge Test System

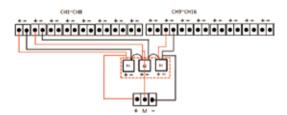


Internal Resistance (IR) Test

Different types of batteries vary in IR, and even batteries of one kind have different IRs due to distinct internal chemical properties. IR is an important technical measurement of battery performance. In general, the smaller the IR, the higher the discharge rate capability will be or vice versa.

AC Internal Resistance (ACIR) Test

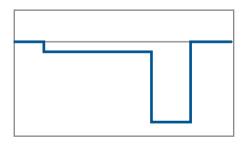
A battery pack is typically a set of any number of cells configured in a series or parallel. A sharp difference between cells may greatly impair the battery pack's discharge performance. Therefore, measurement and systematic analysis of cell IR is also an integral part of battery performance test. IR is not a constant and may change over time during charge/discharge. The online ACIR testing feature is designed for rapidly and accurately identifying the dynamic IR variation in each cell so as to determine whether the battery has failed.



Schematic Diagram of ACIR Testing

DC Internal Resistance Test (DCIR)

DCIR is typically a parameter used in testing high-capacity batteries or accumulators since low-capacity batteries are incapable of loading 40A-80A current within 2-3s. DC discharge is a measurement similar with battery mechanics. In DCIR testing, the DCR is calculated from the current and voltage differences between two different currents.

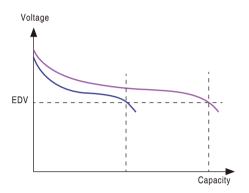


Two-tier DC load. The two-tier DC load follows the IEC 61951-1:2005 standards and provides lifelike test conditions for many DC battery applications.



Battery Capacity Test

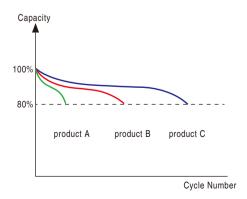
Battery capacity is typically measured in ampere-hour. Measured battery capacities will differ with discharge rates applied. Generally, battery life will be shortened by high-rate discharge; thus, discharge capacity is usually measured at a low discharge rate (e.g. 0.2C). Meanwhile, battery tends to be damaged by deep discharge. Battery capacity refers to the effective capacity calculated from the initial voltage to the cut-off voltage.





Battery Cycle Number Test

With the increase in charge/discharge cycles, IR will increase due to internal oxidation, preventing the battery from discharging stored power and in turn putting an end to the battery life. Battery cycle number (one charge + one discharge constitute one cycle) is influenced by discharge rate, temperature, end-of-charge/discharge voltage and other factors (see the figure below). Lithium battery typically has 300-500 charge & discharge cycles. IEC and other regulations stipulate that for a standard lithium battery, the remaining capacity after 500 charge & discharge cycles must be 60% or more of the initial capacity. Therefore, charge & discharge cycle testing is an importance means to evaluate and measure battery lifecycle.



Battery Cycle Number Testing

ITS5300 Battery Charge & Discharge Test System



Battery Temperature Measurement

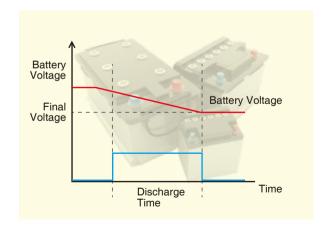
For battery packs of different structures, temperature sensors of various quantities should be placed at different measurement points which are usually exposed to greatest variation in temperature.

Since high-temperature cells are placed densely, a considerable amount of heat will accumulate at the center and less on the periphery. increasing the temperature imbalance between each two cells. As a result, battery modules and cells will differ from each other in performance, which will in turn impair the performance uniformity and service life of battery. Therefore, in an aging test of battery, real-time monitoring of temperature variation is a useful method for accurately evaluating the battery performance.



By evaluating a battery's charge/discharge performance, we may effectively simulate the actual working conditions of the battery.

The charge process of a battery typically consists of four stages, including the preliminary charge, constant current charge, topping charge and trickle charge. During the discharge process, high-rate discharge doest not tend to continue for long. Therefore, simulation of variable pulse discharge current has emerged as a new tendency for developing novel battery charge/discharge testing systems. What's more, the simulation must be so flexible that it can satisfy various usage requirements of the user.



Balanced Battery Fast Charging & Discharging

As one type of power source, serial battery is widely used in various fields, but the serial structure will lead to the individual cells can not be automatically equalized in charge & discharge. The only way for excess energy is dissipated in the form of heat. That not only damage the battery cell, but also greatly affect battery performance and life.

Through real-time monitoring on single battery voltage, for the unbalanced voltage battery cell which has great difference on voltage from other battery cells in the same group, ITS5300-003 can realize battery cell independently charging and discharging to increase the available capacity of the battery pack and prolong life.



Modular Design

ITS5300 Test System is composed of industrial computer, electronic load, power supply, IR tester and temperature logger.

By addressing the limitation of conventional single test, the system develops professional test steps to help uses radically improve the testing efficiency.

Moreover, the system software can be used to conduct a synchronous remote control of each system components.

With a modular design, the system allows uses to select out of their true testing demands the most suitable devices for integration into an automated test platform, thus producing system architecture with highest flexibility and extendibility.



Programmable DC Power Supply

ITS5300 testing system use IT6500 wide-range High-power DC power supply to charge the cell battery or battery package. From 800W to 30 kW, the whole series include more than 100 models, the maximum output voltage and current is up to 1000V and 1200A respectively.



ITS5300 Battery Charge & Discharge Test System

Power dissipater

ITS5300 testing system use power dissipater to discharge the cell battery or battery package. Each IT-E500 series power dissipater unit provides up to 3kW current sinking capability for IT6500C series power supply. To meet higher power discharging test demand, by multiple power dissipater units' paralleling, IT-E500 series power dissipater unit can extend the current sinking capability up to 100%, the power sinking capability up to 300% (Max.90kW). Thus it can meet the requirements of higher power discharging test.



Temperature Logger

ITS5300 Test System integrates an ITECH multi-channel temperature logger used for temperature monitoring.

ITECH multi-channel temperature logger is available for monitoring temperature via 24 channels at a time. The specifications of the temperature logger are as follows: measurement range -200°C -2000°C, measurement accuracy 0.5°C and resolution 0.01°C.

The superior performance of temperature logger makes it possible for ITS5300 Test System to acquire temperature data effectively and accurately and for wide application of the system in testing of batteries of all kinds.



IR Tester

ITS5300 Test System is provided with an optional ITECH IR tester used for monitoring the voltage and IR of cells in a battery pack. ITECH IR tester works with the most sophisticated AC discharge testing technology, capable of accurately measuring battery voltage and IR and having an automatic evaluation on battery parameters.





Professional System Software

ITS5300 Test System is equipped with a battery charge/discharge testing software developed on the basis of user specifications. By editing test steps, the user may perform constant current charge, constant pressure charge and constant current/power/resistance discharge tests on multi-channel cells or battery packs. Furthermore, the software will help the user monitor cell voltage, temperature and IR, produce charge/discharge curves and monitor and store relevant data.





A Complete Set of Safety Features

Power-off Memory Protection

ITS5300 Test System is superior over traditional integrated charge & discharge device in that it has a power-off memory feature while the latter has single protection configuration only.

Power-off memory feature is the most cutting-edge and perfect protection function developed by ITECH and designed for time-consuming aging tests. With the protection function, previously acquired data can be effectively stored intact in case of unexpected power failure or computer crash during a time-consuming aging test and the user may proceed with the test program from the faulty link after the system is back to normal. In this way, repeated tests are avoided for higher efficiency.

Likewise, if the power-off state continues for long, the system will automatically cut off the active charge/discharge circuit so as to prevent overcharge and over-discharge and guarantee the safety and reliability of battery testing.

ITS5300 Battery Charge & Discharge Test System

Complete Charge & Discharge Protection

During the aging test of a battery, the user should perform real-time monitoring of cells and battery pack and cut off the circuit for protection purposes when the preset conditions are satisfied so as to prevent overcharge and over-discharge. ITS5300 Test System allows the user to observe the status of battery pack and cells in all channels on the same interface and to present abnormality or normality of each cell using different colors. The system is designed with such protection features as cell under-voltage, over-temperature and battery pack overvoltage, under-voltage and reverse polarity.



Real-time Charging & Discharging Monitor of Each Channel

A battery pack is typically a set of cells connected in series which exhibit different characteristics during charge and discharge. For this reason, monitoring of cells is of great importance.

Apart from key parameters of each channel, ITS5300 test system may install a thermograph and IR tester to realize real-time monitoring of cell voltage, IR and temperature.

During the test, user can clearly observe the test information of each channel through the software. The software has intuitive colored block charts to symbolize normality or abnormality of cell characteristics and give early warning where necessary, including channel configuration, cell voltage, current, discharge capacity and other parameters. That is not only easy for observation and record, but also improves the testing reliability.



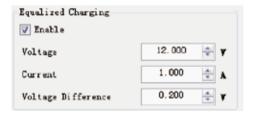
User-defined Protection Conditions

ITS5300 battery test system allows for user-defined end-of-discharge conditions. All permissible parameters of the system can be used as limiting conditions for alarm and power-off protection. In case of satisfaction of any of such conditions, the system will stop discharge automatically.



User-defined Balanced Charging & Discharging Conditions

ITS5300 battery test system provides settable charging and discharging conditions in each work step. Including the parameters of each cell in battery pack, e.g. voltage, current and differential voltage. Once the differential voltage among the battery cells met its pre-set value, the bipolar power supply in the system will operate independently charging and discharging automatically to the unbalanced cell.



Data Backup Function

Adopt database, ITS5300 battery test system is much more reliable and stable. That not only improves testing data safety, but also prevents testing data loss from computer crash.

ITS5300 Battery Charge & Discharge Test System

Configuration of User Access Levels

System operations mainly consist of editing and operation of test program and data analysis. For better controlling operation of the system by different personnel, the system is provided with the feature of user access level configuration. With this feature, the user may assign QC, R&D and production personnel with different access levels so as to prevent unauthorized modification or undesired artificial suspension of system program and in turn guarantee the system reliability and safety.





Variety in Step Editing

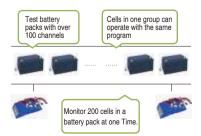
ITS5300 Test System provides the users with an array of charge/discharge modes such as CC/CP/CR discharge mode and it can simulate constant voltage charge and constant current charge modes. Various end-of-discharge conditions contribute to improvement of testing safety and prevention of over-discharge and overcharge of battery. The "AND" + "OR" logical relation may be established among time, capacity and voltage end-of-discharge conditions to cater to more complex testing requirements.





Multi-Battery Pack Simultaneous Test

Hundreds of batteries are produced a day in a battery production line. So a multi-channel test system is required for testing many batteries at a time. ITS5300 Test System can divide a battery piece into 10 groups, each group configured with 200 measurement points. Different battery groups may be configured with different test programs but all channels in one group share the same test program, which simplifies the operation and improves the productivity.

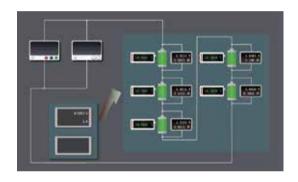


User-friendly and Robust Edit Interface of Test Program

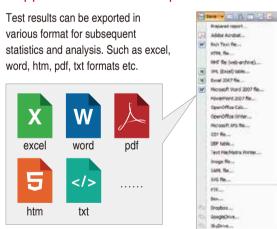
ITS5300 Test System software is equipped with a user-friendly user interface. The simple and compact edit interface allows you to execute complex test program without mastery of any programming language. making programming as easy as filling out documents.

Optimized Report and Analysis Functions

ITS5300 Testy System is provided with a variety of data and curve display functions, allowing users to have a real-time check-up on steps during operation. Meanwhile, the system can generate IV curve and record cell voltage, current, temperature, IR and other parameters so that the user can produce desired charts and diagrams easily.

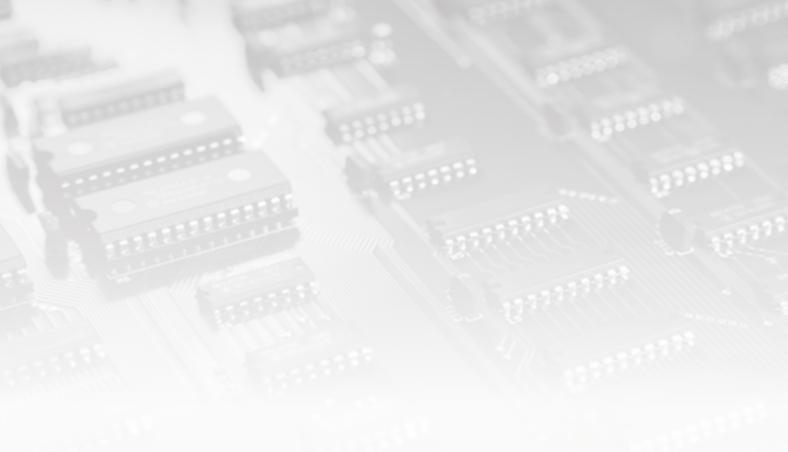


Support various data output format



Data Query

Test data tables are named by date and time automatically and can be screened by different conditions for easy search.





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